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June 8, 2009



U.S. Department
of Transportation

East Building, PHH - 30
1200 New Jersey Avenue, Southeast
Washington, D.C. 20590

**Pipeline and Hazardous
Materials Safety Administration**

DOT-SP 8391
(TWELFTH REVISION)

EXPIRATION DATE: August 31, 2010

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Structural Composites Industries, LLC
Pomona, CA
2. PURPOSE AND LIMITATIONS:
 - a. This special permit authorizes the manufacture, marking, sale and use of a non-DOT specification fiber reinforced plastic (FRP) full composite cylinder as equipment components aboard aircraft and marine craft conforming with all regulations applicable to a DOT specification Type 3FC cylinder, except as specified herein, for the transportation in commerce of the materials authorized by this special permit. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
 - b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce. The safety analyses did not consider the hazards and risks associated with consumer use, use as a component of a transport vehicle or other device, or other uses not associated with transportation in commerce.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR §§ 173.302a(a)(1) and 175.3 in that non-DOT specification cylinders are not authorized, except as specified herein.

5. BASIS: This special permit is based on the Pipeline and Hazardous Materials Safety Administration's (PHMSA) editorial review under § 107.121 initiated on December 4, 2008 and additional information dated May 18, 2009.
6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Hazardous Materials Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Air, compressed (<i>containing up to 39% by volume oxygen content</i>)	2.2	UN1002	N/A
Bromotrifluoromethane or Refrigerant gas, R 13B1	2.2	UN1009	N/A
Carbon dioxide, refrigerated liquid	2.2	UN2187	N/A
Compressed gases, n.o.s.	2.2	UN1956	N/A
Helium, compressed	2.2	UN1046	N/A
Nitrogen, compressed	2.2	UN1066	N/A
Oxygen, compressed	2.2	UN1072	N/A

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packaging prescribed is a non-DOT specification fiber reinforced plastic (FRP) full composite (FC) cylinder conforming with Acurex Report TR-80-19/AS and EFI's application dated September 9, 1987, on file with the Office of Hazardous Materials Special Permits Approvals (OHMSPA) and with DOT FRP-1 Standard Revision 2 dated February 15, 1987 (§ 178.AA), except as follows:

§ 178.AA-2 Type, size and service pressure.

(a) Type 3FC cylinder consisting of resin impregnated continuous filament windings in both longitudinal and

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circumferential directions over a seamless aluminum liner; not over 100 pounds water capacity; and service pressure at least 900 PSI but not greater than 4500 PSI.

(b) Filament material must be Kevlar 49 or another Para-Aramid poly-paraphenylene terephthalamide (PPTA) fiber in compliance with the Society of Automotive Engineers aerospace material specification SAE AMS 3901. Filament must be tested in accordance with ASTM D 2343-67 for strand strength, and ASTM D 3317-74 for denier. The strength and denier must be as follows:

- (1) Strand strength - 400,000 PSI minimum.
- (2) Denier must be at least 90 percent of the nominal value specified in AMS 3901. Denier of roving may be certified by the filament manufacturer.

* * * * *

§ 178.AA-10 Pressure relief devices and protection for valves, relief devices, and other connections.

Pressure relief devices and protection for valves and other connections must conform with § 173.301(f), and § 173.301(h), except that the adequacy of the pressure relieving devices for each design must be verified in accordance with § 178.AA-18(g) notwithstanding the requirement in CGA Pamphlet C-14.

§ 178.AA-13 Acceptable results of tests.

(a) thru (c) * * *

(d) Burst test.

- (1) Burst pressure must be at least 3 times the service pressure and in no case less than the value necessary to meet the stress criteria of § 178.AA-7(b). Failure must initiate in the cylinder sidewall. Cylinders with marked service pressure not exceeding 2200 psi containing liquefied gas must remain in one piece. Actual burst pressure must be recorded.

§ 178.AA-18 Design qualification tests.

(a) * * *

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(b) Applies, except that designs using 6351 liner previously qualified under this special permit may be qualified based on acceptable results of tests on the largest capacity (with the same diameter and service pressure rating) cylinder to represent tests for smaller sized cylinders (with the same diameter and service pressure rating). In this case, mechanical properties of 6061 alloy must be the same (within plus or minus 2-1/2 percent of mechanical properties of 6351 alloy used).

(c) Applies, except that designs using 6351 liner previously qualified under this special permit may be qualified based on acceptable results of tests on the largest capacity (with the same diameter and service pressure rating) cylinder to represent tests for smaller sized cylinders (with the same diameter and service pressure rating). In this case, mechanical properties of 6061 alloy must be the same (within plus or minus 2-1/2 percent of mechanical properties of 6351 alloy used).

(d) * * *

(e) * * *

(2) Burst pressure must be at least 3 times the service pressure and in no case less than the value necessary to meet the stress criteria of § 178.AA-7(b). Failure must initiate in the sidewall. Cylinders marked with service pressure not exceeding 2200 psi containing liquefied gas must remain in one piece. Actual burst pressure must be recorded. Not required for designs using 6061-T6 alloy with mechanical properties within plus or minus 2-1/2 percent of mechanical properties of 6351 alloy previously used.

b. TESTING - Each cylinder must be reinspected and hydrostatically retested every three years in accordance with § 180.209 as prescribed for DOT 3HT cylinders, except that the rejection elastic expansion criteria does not apply, and permanent volumetric expansion must not exceed 5 percent of total volumetric expansion at test pressure. Retest dates must be applied on the epoxy coating in a permanent manner other than by stamping. Retest dates may be steel stamped on the outer exposed metallic surface of the cylinder neck as an alternate method. Reheat treatment or repair of rejected cylinders not authorized.

c. OPERATIONAL CONTROLS:

(1) Prior to the first shipment of cylinders made with a new Para-Aramid (PPTA) filament material, the design qualification tests required in FRP-1 Standard must be performed and successful test results must be submitted to and be on file with OHMSPA.

(2) Cylinders used in oxygen service must conform with § 173.302a(a)(5).

8. SPECIAL PROVISIONS:

a. In accordance with the provisions of Paragraph (b) of § 173.22a, persons may use the packaging authorized by this special permit for the transportation of the hazardous materials specified in paragraph 6, only in conformance with the terms of this special permit.

b. A person who is not a holder of this special permit, but receives a packaging covered by this special permit, may reoffer it for transportation provided no modification or change is made to the packaging and it is offered for transportation in conformance with this special permit and the HMR.

c. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

d. Each packaging manufactured under the authority of this special permit must be marked with a registration symbol designated by the Office of Hazardous Materials Special Permits and Approvals for a specific manufacturing facility.

e. A current copy of this special permit must be maintained at each facility where the package is manufactured under this special permit. It must be made available to a DOT representative upon request.

f. A cylinder is not authorized 15 years after the date of manufacture.

g. Cylinders are authorized only for use as equipment components aboard aircraft or marine craft specifically identified to OHMSPA.

h. Cylinder must be packaged in accordance with § 173.301(a)(9).

- i. Cylinders subjected to action of fire must not be placed in service.
 - j. Acurex, former holder of this special permit, is responsible for compliance with the terms of DOT-SP 8391 (Second Revision) and with the provisions of 49 CFR as related to those cylinders manufactured prior to May 6, 1985, and marked with this special permit number.
 - k. Acurex, former holder of this special permit, is not authorized to manufacture cylinders under this special permit after May 5, 1985.
 - l. Transportation of oxygen is only authorized when in accordance with § 175.501.
9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, rail freight, cargo vessel, cargo aircraft only, and passenger-carrying aircraft (See paragraph 8.(1) for restrictions).
10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each cargo vessel or aircraft used to transport packages covered by this special permit. The shipper must furnish a current copy of this special permit to the air carrier before or at the time the shipment is tendered.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
- o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, Parts 171-180.
 - o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
 - o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when the special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU) - 'The Hazardous Materials Safety and Security Reauthorization Act of 2005' (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term "exemption" to "special permit" and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:



for Theodore L. Willke
Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Material Safety Administration, U.S. Department of Transportation, East Building PHH-30, 1200 New Jersey Avenue, Southeast, Washington, D.C. 20590.

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm
Photo reproductions and legible reductions of this special permit are permitted.

PO: KFW/sln